

## APPLICATION GUIDELINES FOR PRESSURE SENSITIVE ADHESIVES

## **Surface Preparation**

When applying your pressure sensitive (adhesive) fastener, it is extremely important to thoroughly clean and dry your application surface. Prior to use, test your cleaning agent on a sample and attempt to apply it to be sure it does not adversely affect the bond. For best results, adhesive should be applied at a room temperature of 68°F or higher. If adhesive must be applied at a temperature below 68°F, warm the tape and surface prior to applying to ensure optimal bonding.

Note: Pointed corners may be detrimental to a good bond. Nipping or rounding each corner will help eliminate this vulnerable area.



 Using a cloth and rubbing alcohol, thoroughly clean & dry surface prior to application. Avoid any cleaner that may leave a film or oily residue on the surface.



**2.** Peel release liner from back of tape being careful not to touch the adhesive with your fingers.



**3.** Apply tape to surface and allow time for it to fully bond (see our adhesive guide for recommended bonding time based on your adhesive type).

